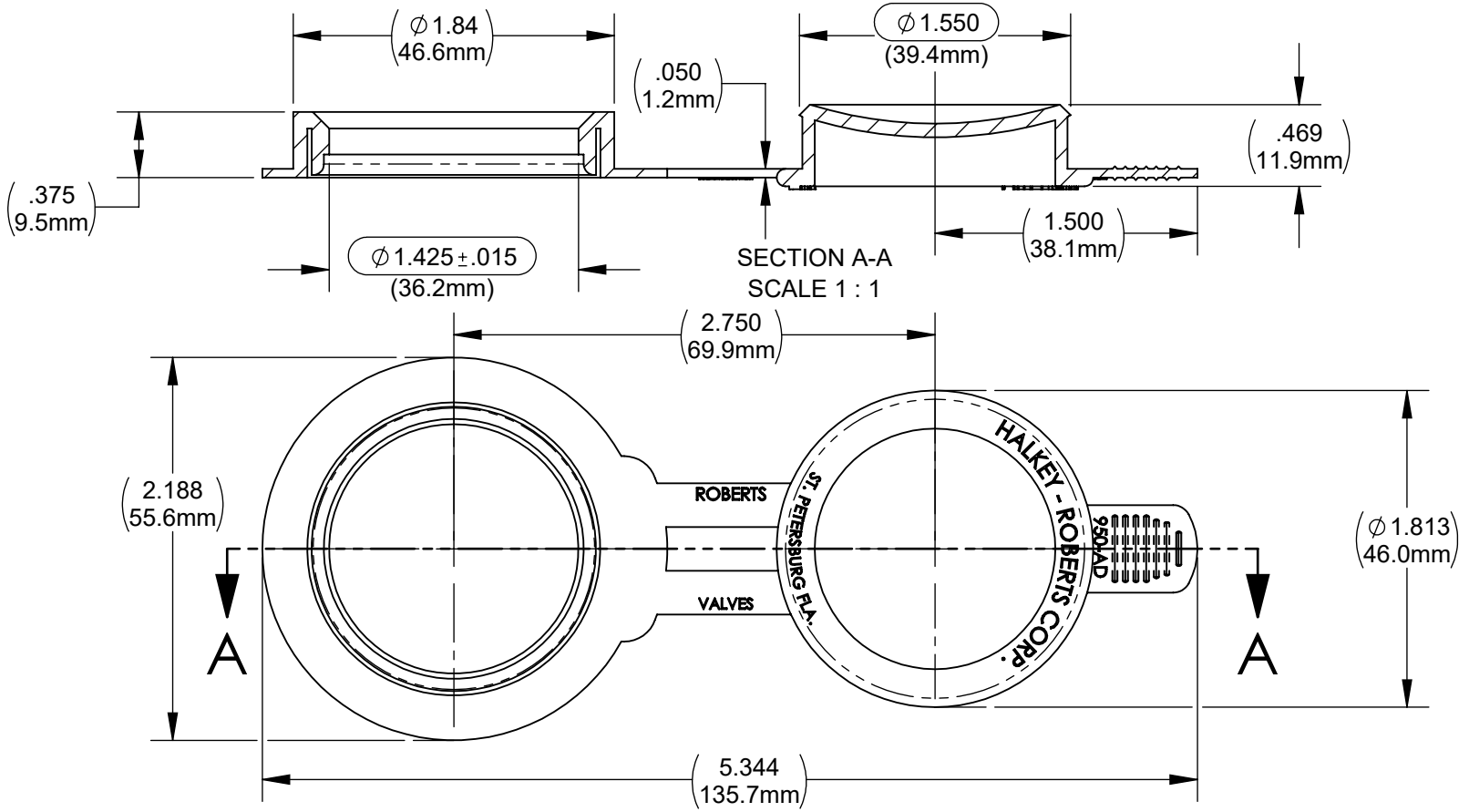
DRAWING NO.	REV	Customer Drawing
C950AD	J	

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
H	ASSOC MODEL FILE W/DRW. UPDATE BORDER, REDRAWN ECO 7915	03/02/18	AK
J	REMOVE SUFFIX OPTIONS ECO 10867	12/16/20	SR



NOTES:

1. MATERIAL PVC RED
2. SECOND SUFFIX INDICATES SPECIAL PACKING: S- BULK PACK
3. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.030 MAX. (0.76MM)
GATE VESTIGE: 0.020 MAX. (0.5MM)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	DMC	DATE	03/02/18
APPROVED BY		DATE	
MATERIAL	PVC DURO 80 A		
FINISH			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

HR® Halkey-Roberts®

TITLE: **CLOSURE**

SIZE	DRAWING NO.	REV
A	C950AD	J
SCALE 1:2	DO NOT SCALE DRAWING	SHEET 1 OF 1